# Best Practices in Mammography Quality Control

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> COMP Mammography Workshop May 18, 2019

# Standards and Literature Review

- Review of Canadian and international standards and guidance documents (English)
  - ACR DM QC manual (2016)
  - EFOMP mammography protocol (2015)
  - BreastCheck Ireland (2015)
  - EUREF Quality Assured Breast Screening and Diagnostic Services (2013)
  - NHS (2013)
  - Health Canada Safety Code 36 (2013)
  - ACPSEM (2012) + RANZCR
  - IAEA (2011)
  - CAR MAP (20??)
  - Quebec QC manuals (20??)
- Literature search (2003-2017). Yielded 12 references.

### **Best Practice**

QC guidance document provides coherent and consistent QA guidance and standards and instructions.

Clear roles and responsibilities for technologists, medical physicists & radiologists.

Cycle of quality improvement by monitoring compliance, outcomes and QC results.

Programmatic/institutional support

Appropriate QC testing

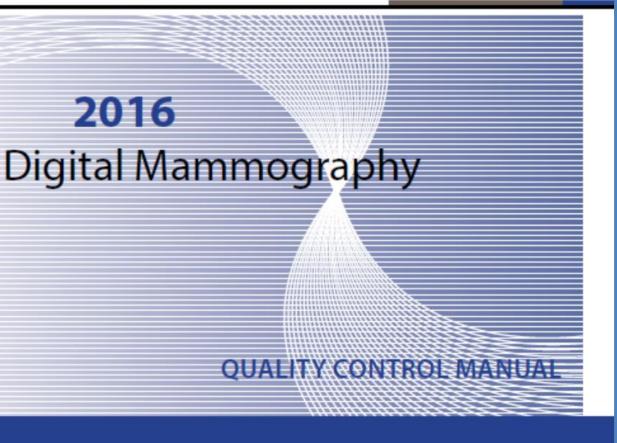
Leverage connectivity

# **Guidance for Quality Control**

- Roles and responsibilities
- Clear concise instructions for technologist QC tests
- Performance limits and corrective action timeline
- Documentation and reporting tools
- Standards for physicists
- Guidance for record keeping, radiation safety
- Standardization



QUALITY IS OUR IMAGE



**Radiologist's Section** 

**Radiologic Technologist's Section** 

**Medical Physicist's Section** 

#### III. Technologist Quality Control

- 3. In contact mode, place the phantom on the breast support so that It is centered laterally and aligned flush with the chest wall edge of the support (Figure 5).
- 4. Install the spot compression paddle (in contact mode).
  - a. If a spot compression paddle is not available, use the smallest, non-flex compression paddle available.
  - b. Be sure to turn off the flex function of the paddle if possible.
- 5. Apply a compression force of approximately 10 to 15 pounds (4.4 to 6.7 daN) to the phantom (Figure 6).



Figure 6. Position and compression of compression thickness indicator phantom using spot compression paddle.

- 6. Record the indicated thickness on the form (in cm or mm).
- 7. Release the compression device.

#### DATA ANALYSIS AND INTERPRETATION

- 1. Subtract the actual, measured thickness of the phantom from the indicated thickness.
- 2. Record the result on the form.

PRECAUTIONS AND Many systems use the indicated compression thickness to drive the CAVEATS selection of initial kVp and filter under AEC. Omitting such a test may have an impact on image quality and patient dose, as suboptimal imaging techniques may be selected during imaging if the compression thickness is not accurate.

44 - Return to Table of Contents

Digital Mammography Quality Control Manual

#### 3. Compression Thickness Indicator OBJECTIVES To ensure that the indicated compression thickness is within tolerance.

- FREQUENCY Monthly, whenever inaccurate indicator performance is suspected, and upon installation of new equipment (before clinical use)
- TEST EQUIPMENT An object to use as a compression thickness indicator phantom.
  - This can be any commonly available object that is 10 cm long by 10 cm wide (or less) and 4 to 6 cm in thickness. For example, 1 2-inch roll of medical tape or 21-inch rolls stacked on top of each other would work.

III. Technologist Quality Control

- Do not use an object with sharp edges that would scratch the compression paddle or bucky.
- If tape is used, cover the sides of the roll (by using a thin plastic bag or paper) to prevent adhesive from sticking to the equipment.
- -Be sure to set aside the compression thickness indicator phantom and label the object for use only for this test.
- · A ruler with a mm/cm scale.
- · Compression Thickness Indicator form.
- TEST PROCEDURE 1. Record a description of the compression thickness indicator phantom (e.g., "2 rolls of 1-inch tape") on the form.
  - 2. Measure the thickness of the phantom using the same units provided on the indicator (cm or mm) and record this value on the form (Figure 5).



Figure 5. Measuring the width of the compression thickness indicator phantom.

Digital Mammography Quality Control Manual

Return to Table of Contents - 43

### 3. Compression Thickness Indicator

Monthly

Facility								Room	ID			
MAP ID-Unit# (00000-00)		-		Un	it Mfr &	Model						
Year												
Month	Jan	Feb	Mar	Apr	Мау	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date												
Tech Initials												
Description of compression thickness indicator phantom												
Actual thickness of phantom			cm	mm		(Use the	e same u	ınit displa	ayed on	the indica	ator)	
Indicated thickness												
Difference between indicated and actual thicknesses (Indicated - Actual)												
Overall Pass/Fail												
									P = Pas	is	F = Fail	
Antion Limite	Require	ed:		ession thi ual thickn		ndicator	must be	e accura	te to with	iin ±0.5 c	:m (±5 m	m) of
Action Limits	Timefra	ime:	Failures	s <b>must</b> b	e correc	ted withi	n 30 day	s.				

Item	Component	Major Repair	Medical Physicis Involvement
Automatic Exposure	AEC replacement	Y	On-site
Control (AEC)	AEC recalibration that effects dose	Y	On-site
	AEC sensor replacement	Y	On-site
	AEC circuit board replacement	Y	On-site
	Density control - internal adjustment*	N	Oversight
	Thickness compensation internal* adjustment	N	Oversight
Bucky Replacement	AEC sensor also replace	Y	On-site
	AEC sensor not replaced	N	Oversight
	DM detector also replaced	Y	On-site
	DM detector not replaced	N	Oversight
Collimator	Replacement	Y	On-site
	Reassembly with blade replacement	Y	On-site
	Adjustment	N	Oversight
Compression Device	Pressure adjustment	N	Optional
	Thickness scale accuracy adjustment but only if it affects AEC performance	N	Oversight
	Repair of auto decompression	N	Optional
Compression Paddle	Paddle (new to facility)	N	Oversight
	Deflection adjustment	N	Oversight
	Adjustment due to extension beyond allowable limit, or visible on images	N	Oversight
X-ray Unit	Installation	Y	On-site
	Reassembly	Y	On-site
	X-ray tube replacement	Y	On-site
	High voltage generator replacement	Y	On-site
	Filter replacement	Y	On-site
	Manufacturer's software upgrade or modifications	Y	On-site
	DM detector replacement or repair	Y	On-site
	kVp, mA or time internal* adjustments	N	Oversight
Display Devices	New installation or replacement	Y	On-site
	New video card or software upgrade	Y	On-site
	Relocation	N	Oversight
Computed Radiography	New installation or replacement of CR reader	Ŷ	On-site
CR) and Photostimulable Phosphor (PSP) Plates	Replacement of all PSP plates	Ŷ	On-site
	One or 2 new PSP plates	N	Oversight

#### Table 2. Medical Physicist Involvement in Equipment Adjustments, Changes, or Repairs

\*Internal adjustments refer to equipment adjustments that typically cannot be made by the operator.

### Medical Physicist's DM QC Test Summary

Facility Name Room ID					
Address		Survey Date			
		Report Date			
		Date of Previous Surv	еу		
MAP ID Unit# /00000			ys(must be≤ 14)		
X-Ray Unit M	lanufacturer	X-Ray Unit Model			
X-Ray Unit Con		Date of Manufacture			
Date of	Installation				
	CR Unit Mfr	CR Unit Model			
CR L	Jnit Serial #				
Medical Physicist		Telephone			
Signature					
Quality Control Manual	Used for Survey and Facilit	y QC 2015 ACR Digital Mammography L	Quality Control Manual		
Survey Type:	Mammography Equipment I	Evaluation (MEE) - Acceptance Testing	Routine Annual Survey		
Equipment Tested:	DM Unit AW Mon	itor RW Monitor Viewbox	Printer Other		

Equipment Tested:	DM Unit AW Monitor	RW Monitor Viewbox Printer Other
MP Oversight Level:	Medical Physicist On-Site	Medical Physicist Oversight
Unit Description:	Digital radiography (DR)	Computed Radiography (CR) Tomosynthesis (DBT)
Unit Use:	Diagnostic & Screening	Diagnostic Only Screening Only

### Medical Physicist's QC Tests

=

("Pass" means all components of test pas	ses; "Fail" mean Overan Pass/Fail/N	s any or a	ll components fail; if "DA" checked, see Correctiv	e Action Sumn Overan Pass/Fail/N	narsv)
Medical Physicists Tests	A	CA	Tech QC Evaluation	A	CA
1. Mammography Equip Eval (MEE)	Pass		1. ACR DM Phantom Image Quality	Pass	
2. ACR DM Phantom Image Quality	Pass		2. CR Cassette Erasure /if app/	Pass	
3. Spatial Resolution	Pass		3. Comp Thickness Indicator	Pass	
4. AEC System Performance	Pass		4. Visual Checklist	Pass	
5. Average Glandular Dose	Pass		5. AW Monitor QC	Pass	
6. Unit Checklist	Pass		6. RW Monitor QC	Pass	
7. Computed Radiography (if app)	Pass		7. Film Printer QC /// app/	Pass	
8. AW Workstation Monitor QC	Pass		8. Viewbox Cleanliness (# app)	Pass	
9. RW Monitor QC	Pass		9. Facility QC Review	Pass	
10. Film Printer QC /// app/	Pass		10. Compression Force	Pass	
11. Site's Tech QC Program	Pass		11. Mfr Detector Calibration //fapp/	Pass	
12. Display Device Tech QC Program	Pass		Optional - Repeat Analysis	Pass	
	Overall Pass/Fail/N		ACR DM	Phantom Su	ummary
MEE or Troubleshooting	A	CA		Value	Limit
Beam Quality (HVL) Assessment	Pass		Fiber so	ore	≥2.0
k¥p Accuracy and Reproducibility	Pass		Speck group so	ore	≥3.0
Collimation Assessment	Pass		Mass sc	ore	≥2.0
Ghost Image Evaluation	Pass		5	INR	≥40.0
Viewbox Luminance	Pass		C	NB	≥2.0
			AGD (m	Gy)	≤3.0

NOUVEAUX TESTS DE CONTRÔLE DE LA QUALITÉ EN MAMMOGRAPHIE NUMÉRIQUE RÉALISÉS PAR LES TECHNOLOGUES EN IMAGERIE MÉDICALE

> PROGRAMME QUÉBÉCOIS DE **DÉPISTAGE** DU **CANCER** DU **SEIN**

> Québec 🔡

Ministère de la Santé et des Services sociaux

# Mammographie numérique :

guide d'évaluation pour les physiciens médicaux

on fait avancer le Québec



### 2.3.5 Recommandations et mesures correctives

- 1) Si les critères de performance pour les résultats de SDNR, exprimés au tableau 4, ne sont pas atteints, une intervention par le personnel qualifié de service doit être faite. Si le détecteur fonctionne correctement, il faut ajuster le SEA ou réviser la charte technique, selon les besoins. Les techniques choisies ne devraient pas entraîner un temps d'exposition supérieur à 4 s pour 70 mm de PMMA, et le temps d'exposition doit être inférieur à 2 s pour une feuille de PMMA de 45 mm d'épaisseur. Ces temps d'exposition ne s'appliquent pas à des systèmes à balayage (ex. : Philips MicroDose SI).
- Si le contrôle de la densité ne fournit pas d'écarts d'exposition importants, il doit être ajusté.
- Si le temps d'exposition dépasse la durée maximale acceptable, le débit d'exposition à la sortie du tube pourrait être faible, et une analyse en ce sens devra donc être faite.

### 2.3.6 Délai pour appliquer les mesures correctives

Pour tout échec relatif à la valeur des SDNR, des mesures correctives doivent être prises immédiatement.

Pour l'ajustement du contrôle de la densité, des mesures correctives doivent être prises lors de la prochaine maintenance préventive. Le physicien médical peut juger de la gravité de l'écart et exprimer le besoin d'une action corrective plus rapide.

	Mode	Compression (kg)	Anode/filtre	Grille	Réglage densité	DR (SEA)	Objet contraste		
	auto-time	15 kg	Mo/Mo	oui	0		0,2 mm Al		
	kV	PMMA	mAs (SEA)						
	30	45	100					-	
	mAs	VMP(ROI A)	VMP(ROI B)	С	IE	SDNR <sup>2</sup>	1/mAs	C <sup>2</sup>	Log (mAs
~1/8 ref	20	200	340	6.0	1	544.4	0.050	36	1.30
~1/2 ref	50	500	750	11.0	2	516.5	0.020	121	1.70
ref (SEA)	100	1000	1300	14.0	3	459.2	0.010	196	2.00
~2 ref	180	1800	2110	17.0	5	332.5	0.006	289	2.26
~3 ref	300	3000	3300	21	8	204.1	0.003	441	2.48
					Selon mAs	Excentrement (B <sub>0</sub> )	203	Con	forme
					Celoin mAs	VMP(mAs)	200	Oui	Non
9:						R <sup>2</sup> : VMP(mAs)	0.998	X	
R2 supérieur à (	0,98.					R <sup>2</sup> :C <sup>2</sup> (mAs)	0.984	X	
						R <sup>2</sup> : SDNR <sup>2</sup> (mAs)	0.994	Х	
4000	VMP(mAs	)	500	C <sup>2</sup> (m/	∖s)			SDNR <sup>2</sup> (mAs)	
4000							600.0		
3000			400				500.0	•••	
2000			300				400.0		
	Areastant		200				300.0 200.0		
-				1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1			200.0		
1000	Alerer a		100				v		
1000	A		100				100.0		

# **Clear Roles and Responsibilities**

- Radiologists (chief, lead, responsible)
- Medical radiation technologist (QC technologist)
- Medical physicist (T3Q)
  - Testing
  - Technology expertise
  - Troubleshooting
  - Quality control oversight
  - Scientist on your side

# Cycle of Quality Improvement

- Periodic review/evaluation of QC program and data
- Formalized feedback loop  $\rightarrow$  documented changes/improvements
  - Quality assurance committee
  - Radiologist feedback
  - Physicist review
  - QC results tracking and monitoring
  - Program review

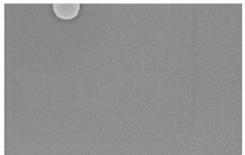
Facility		Date	of QC Mtg				
1. Review Medical Physics Surve	ys and Res	ults				Re	viewed
	_	Room 1	Room 2	Room 3	Room 4	Room 5	_
	Room ID						
Date of last Medical Physicist ( MP DM QC Test Summary reviewed by							
All MP corrective actions							
ACR DM Phantom Average Glandular [	Dose (mGy) Fiber Score						
	peck Score						
	Mass Score						
2. Review Tech QC							
Test	Frequency	Sun	nmary Comme	nts from Last	Quarter		
1. ACR DM Phantom Image Quality	Weekly						
	_	Room 1	Room 2	Room 3	Room 4	Room 5	
Scores of most recent phantom image:	Date						
1 0	Fiber score group score						
	Mass score						
2. CR Cassette Erasure (if app)	Weekly						
3. Compression Thickness Indicato	r Monthly						
4. Visual Checklist	Monthly						
5. AW Monitor QC	Monthly						
6. RW Monitor QC	Monthly						
7. Film Printer QC	Monthly						
8. Viewbox Cleanliness (if app)	Monthly						$\square$
9. Facility QC Review	Quarterly						
10. Compression Force	Semiannual						
11. Manufacturer Detector Calibration	n (if app)						
Optional - Repeat Analysis	As Needed	% Rep	eats				$\square$
3. Review and verify completion							
4. Technique Chart review for ea				mmendatio	ons) - (Ann	ually)	
5. Infection Control procedures f					/		
6. Offsite RW(s) & Film Printer(s)		ed					
7. Past and future service or serv			sed (if ann				
. rasi and future service of serv	ice upgrad	es uiscus	seu (n app)				

9. Facility	QC Rev	riew (continued)		Quarterly
Facility			Date of QC Mtg	
10. Notable findin	gs during QC n	neeting		Follow-up Confirmed (If App.)
11. Items for quality in	mprovement from	QC Meeting		
12. Other QC Note	es:			
			Overall Pass/F	ail
Lead Interpreting signature		Facility Manager (If App) signature	QC Technolog signature	gist
Action Limit:	Required: Recommended:	Supervising radiologist and facility manag The test passes if meeting held. Technologist and supervising radiologist s DM system.		nually for each
	Timeframe:	Not applicable.		

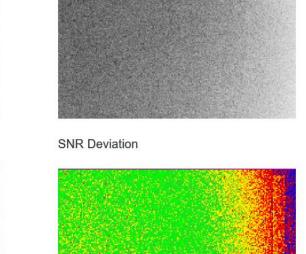
### 11. Evaluation of Site's Technologist QC Program

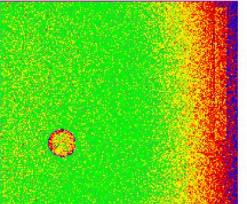
Facility Name	м	MAP ID-Unit# (00000-00) - Room ID -					
Mfr & Model							
					Survey	Date	
Radiologic Technologist's Quality Control Tests	Frequency	Test Performed, Analyzed & Documented	Missing Data	Incorrect Scoring or Calculations	Missing Corrective Action Documentation	Other	Comments
1. ACR DM Phantom Image Quality	Weekly						
Scores of latest phantom image: Latest QC Med Phys Tech Score Score Fiber Speck group Mass U							
2. CR Cassette Erasure (if app)	Weekly						
3. Comp Thickness Indicator	Monthly						
4. Visual Checklist	Monthly						
5. AW Monitor QC	Monthly						
9. Facility QC Review	Quarterly						
10. Compression Force	Semiannual						
11. Mfr Detector Calibration (if app)							
Optional - Repeat Analysis	As Needed						
Optional - System QC for Radiologist	NA						
Optional - Radiologist IQ Feedback	NA						
Corrective Action Log documentation adequate?							
Additional Comments:		Ove	rall Pass	/Fail for P	erforman	ce of Tec	hnologist QC Program
Required: MQSA re	egulations (FDA	Rule 900	).12(d)(1)(	iii) specify	that "eac	h facility sl	hall have the services of a medical
Action Limits significant	of the facility. oversight has b nt missing data	Complet een cond b) the ter	ion of this ucted. In a sts must b	"Evaluation order for the order analyze	on of Site' ne overall d without	s Technol evaluation gross erro	equipment-related quality assurance ogist QC Program" form documents to pass, there must be a) no rs, and c) appropriate corrective action re information.
Timeframe: Failures	must be correc	ted within	30 days.				

### Room 14



### Peak Variance Deviation

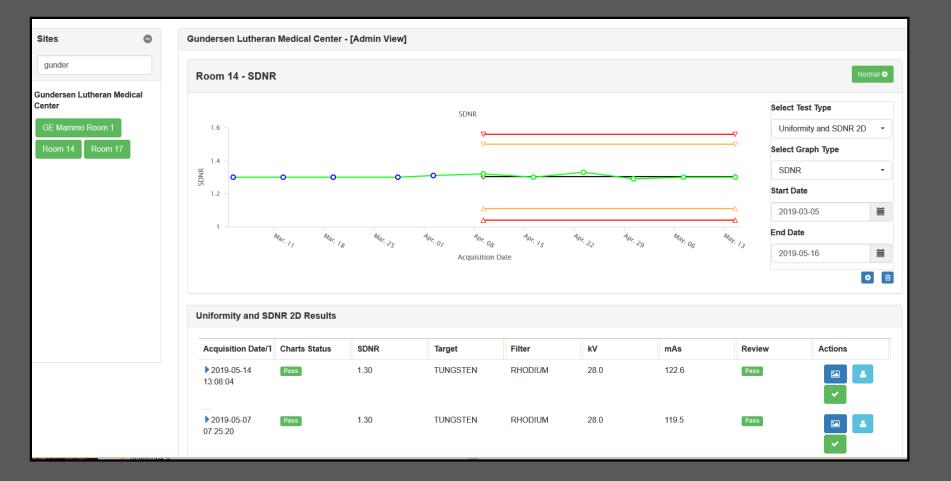




Intent Type	I ORT RESERVATION	
Exposure Control Mode	AUTOMATIC	
Detector Calibration Date	2019-05-14	
Detector ID	YM864174	
Software Version	AWS:1.9.0.632, ROS:2.10. M35:1.6.16.63, GIP2D:3.16 Filter:1.0.7.2, BP:1.0.2.1, C CadScience:1.0.0.20, GCa Enhance:1.0.2.1, SNRCNF PMC:1.9.0.94, DET:1.11.0.4 GCB:1.9.0.127, GEN:1.9.0 CRM:1.9.0.101, THD:1.9.0 AIO:1.9.0.35, BKY:1.9.0.98	5.0-4.16.4, View:2.1.1.1, I:1.2.0.0, I:1.0.0.0-1.0.1.0, 64, DTC:2.1.0.60, 98, VTA:1.9.0.106, 93, CDI:1.9.0.101,
Radiographer	АКВ	
Window Width		4096
Window Level		2047
Exposure Cont	rol Mode Description	AutoFilter
Compression T	hickness	45

### Comment: ( \*mandatory for Marginal and Fail)

## Courtesy of Gord Mawdsley



Courtesy of Gord Mawdsley

### CQ-Mammo

Contr �le de la qualit � en mammographie

### Accueil

Conditions d'utilisation

Foire aux questions

Densitomètre

### Formation en ligne

Certificat d'attestation de la formation en ligne

### Accès WEB

e site WEB est optimisé pour tre visualisé sous Chrome 4.0, IE 9.0, Firefox .5, Safari 4.0 avec le module <u>Flash Player</u>.

ésolution minimale de (800X600) pixels.

### 🙋 Écrivez-nous!

Nous seront heureux de recueillir vos commentaires.

### Accueil

### NOUVEAU

Vous pouvez obtenir un certificat d'attestation pour la formation en ligne du logiciel CQ-Mammo. <u>Consultez les instructions ici.</u>

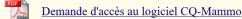
### **Bienvenue!**

CQ-Mammo est un logiciel destiné aux technologues spécialisés en mammographie. Il assure la gestion du contrôle de la qualité en recueillant les données de tous les tests à réaliser en fonction de votre inventaire d'équipements. L'agenda du logiciel vous indique quels sont les tests à faire, à prévoir ainsi que les tests en retard. Chaque test enregistré se voit attribuer un statut conforme ou non conforme.

CQ-Mammo peut produire de nombreux rapports de gestion, tel que la liste des tests et leur statut ainsi que la demande d'agrément en mammographie (PAM).

### Formulaire de demande d'accès

Si votre centre est situé dans la province de Québec, votre accès au logiciel de contrôle de la qualité en mammographie est gratuit. Pour obtenir un accès, complétez le formulaire de demande d'accès au logiciel CQ-Mammo :



### Le formulaire doit être imprimé et télécopié au numéro indiqué dans ce dernier.

Si votre centre est admissible, vous recevrez une fiche d'accès contenant les instructions pour accéder au logiciel CQ-Mammo dans les deux semaines suivant la date de votre demande.



CégepSoutien t 1 phonique diff 1 r 2 : 418-872-3636de centre for (sans frais : 1-866-286-3136)



ATIRIX"				Client L		
Medical Systems			info@atirix.com   Main 8	77.273.1764   Support 877.273.		
Home	Products •	Support 🔻	News	Contact		
	QC-Track					
Products	QC-Track Module:	Mammog	raphy			
Quality Control	ge mach module.	6	lapity			
QC-Track						
Enterprise QC Foundation     Enterprise QCIS <sup>™</sup> Document Tracking     Email	of MQSA device QC. Introc	esigned to meet the challenges luced at RSNA 2008, QC-Track n MQSA inspections across	Reminder:			
<ul><li>Program Templates</li><li>Reports</li></ul>	the U.S.		The FDA's Policy Guidance Help System indicates that electronic QC records are acceptable in MQSA inspections under the following conditions:			
<ul><li>Sign Off</li><li>Workflow</li></ul>						
<ul> <li>Modalities</li> <li>CT</li> </ul>	Structured Workflo	w	1. The data is easily accessible for	r review by the inspector		
<ul><li>Digital Radiography</li><li>Fluoroscopy</li></ul>	QC-Track worksheets, designe requirements, are available fo	ed to follow the manufacturer's QC or:	2. The facility has the ability to records, if requested	print a hardcopy of the		
Mammography     MRI, Breast MRI     Nuclear Medicine DET Eurien	<ul> <li>FDA-cleared DBT and FFD and Siemens</li> </ul>	M systems, including Hologic, GE,	3. The records must be maintain required by the regulations	ined for the time frame		

## NHS Publication No 40 (2000) Guidelines for Quality Assurance Visits

### PROTOCOLS FOR ASSESSING PERFORMANCE

- 3.1 Assessment of radiological performance
- 3.2 Assessment of radiographic performance
- 3.3 Assessment of performance in breast screening pathology
- 3.4 Assessment of surgical performance
- 3.5 Assessment of the performance of the clinical nurse specialist in breast care (screening)
- 3.6 Assessment of administrative and clerical performance
- 3.7 The role of medical physics in QA visits and a protocol for the assessment of medical physics services
- 3.8 Assessment of programme management

# Programmatic/institutional support

- QA experts
- Set/adopt standards
- Training and development
- Review and evaluations

# Programmatic/institutional support

- Regional QA technologists
  - Public Health England
  - Ontario Breast Screening Program
- QA visits
  - Public Health England (every 3 years)
- BCCA (every year) QA support
  - BCCA provincial QA team
  - Ministry of Health and Human Services QA coordinators
  - BreastCheck Manitoba QC group (charge tech, program manager, service and physicist)
- Online review/monitoring
  - BCCA
  - Sunnybrook QCMonitor
  - Cqmammo.ca

# Appropriate QC Testing

- QC Tests
  - Routine tests as recommended by various bodies + vendors
  - Testing or performance verification after equipment modifications
  - Performance criteria and corrective action timelines
  - Relevant tests appropriate for technology
  - Appropriate QC tools

## ACR Manual

Medical Physicist Tests		
1. Mammography Equipment Evaluation (MEE) - MQSA Requirements	MEE	Before clinical use
2. ACR DM Phantom Image Quality	MEE and Annual	Before clinical use
3. Spatial Resolution	MEE and Annual	Within 30 days
4. Automatic Exposure Control System Performance	MEE and Annual	Within 30 days
5. Average Glandular Dose	MEE and Annual	Before clinical use
6. Unit Checklist	MEE and Annual	Critical items: before clinical use; less critical items: within 30 days
7. Computed Radiography (if applicable)	MEE and Annual	Before clinical use
8. Acquisition Workstation (AW) Monitor QC	MEE and Annual	Within 30 days; before clinical use for severe defects
9. Radiologist Workstation (RW) Monitor QC	MEE and Annual	Within 30 days; before clinical use for severe defects
10. Film Printer QC (if applicable)	MEE and Annual	Before clinical use
11. Evaluation of Site's Technologist QC Program	Annual	Within 30 days
12. Evaluation of Display Device Technologist QC Program	Annual	Within 30 days
MEE or Troubleshooting - Beam Quality (Half-Value Layer) Assessment	MEE or Troubleshooting	Before clinical use
MEE or Troubleshooting - kVp Accuracy and Reproducibility	MEE or Troubleshooting	MEE: before clinical use; troubleshooting: w/in 30 days
MEE or Troubleshooting - Collimation Assessment	MEE or Troubleshooting	MEE: before clinical use; troubleshooting: w/in 30 days
Troubleshooting - Ghost Image Evaluation	Troubleshooting	Before clinical use
Troubleshooting - Viewbox Luminance	Troubleshooting	NA



•	Introduction	08
•	Quality Controls – X-Ray Source <ul> <li>Tube Output</li> <li>Half Value Layer (HVL)</li> </ul>	15 19 26
•	Quality Controls – Automatic Exposure Control (AEC) <ul> <li>AEC Reproducibility</li> <li>SDNR compensation and AGD</li> </ul>	37 45 57
•	Quality Controls – Image Detector       •         •       Response Function and Noise Evaluation         •       Uniformity         •       Artifacts         •       Inter-plate variability (CR only)	68 72 91 101 114
•	Quality Controls – Image Quality         Phantoms         Image quality evaluation         Phantoms and AEC         Reproducibility tests         Image Quality and CR systems	123 129 149 170 171 178
•	Monitor <ul> <li>Calibration</li> <li>Uniformity</li> </ul>	<b>189</b> 192 200

consistent with the set value) and reproducible. In digital mammography, dynamic ranges of detectors are much wider, and high voltage generators much more accurate and precise than they were in screen-film mammography. Possible miscalibration of peak voltage, however unlikely, would have a very modest effect on the final processed images. This is why kV<sub>p</sub> measurements have been discarded from this protocol.



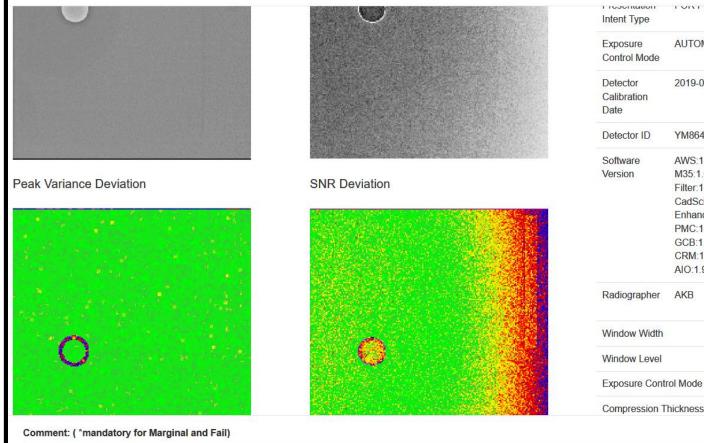


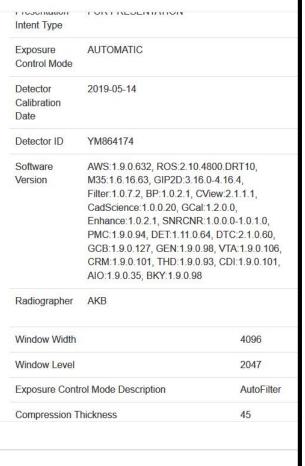
# Leverage Connectivity

<b>CQ-Mammo</b> Contr <b>O</b> le de la qualit <b>O</b> en mamm	ographie										
Accueil	Accueil										
Conditions d'utilisation Foire aux questions	<b>NOUVEAU</b> Vous pouvez obtenir un certificat d'attestation pour la formation en ligne du logiciel CQ-Mammo. <u>Consultez les instructions ici.</u>										
<u>Densitomètre</u>	Bienvenue!										
Formation en ligne Certificat d'attestation de la formation en ligne	CQ-Mammo est un logiciel destiné aux technologues spécialisés en mammographie. Il assure la gestion du contrôle de la qualité en recueillant les données de tous les tests à réaliser en fonction de votre inventaire d'équipements. L'agenda du logiciel vous indique quels sont les tests à faire, à prév ainsi que les tests en retard. Chaque test enregistré se voit attribuer un statut conforme ou non conforme.	70ir									
Accès WEB	CQ-Mammo peut produire de nombreux rapports de gestion, tel que la liste des tests et leur statut ainsi que la demande d'agrément en mammographie (PAM).										
e site WEB est optimisé pour tre visualisé sous Chrome 4.0, IE 9.0, Firefox .5, Safari 4.0 avec le module <u>Flash Player</u> .	Formulaire de demande d'accès										
ésolution minimale de (800X600) pixels. Écrivez-nous!  Nous seront heureux de recueillir vos commentaires.	Si votre centre est situé dans la province de Québec, votre accès au logiciel de contrôle de la qualité en mammographie est gratuit. Pour obtenir un ac complétez le formulaire de demande d'accès au logiciel CQ-Mammo : <u>Demande d'accès au logiciel CQ-Mammo</u>	ccès,									
	Le formulaire doit être imprimé et télécopié au numéro indiqué dans ce dernier.										
	Si votre centre est admissible, vous recevrez une fiche d'accès contenant les instructions pour accéder au logiciel CQ-Mammo dans les deux semaine suivant la date de votre demande.	es									
	a t 🗣 1 🌵 phonique diff 🗣 r 🌵 : 418-872-3636 Santé et Services sociaus rais : 1-866-286-3136) Québe	éc 🔡									

\*

### Room 14





### Courtesy of Gord Mawdsley

Best Practice	Manitoba Practice
Appropriate QC tests	Vendor QC tests CAR test list <mark>RMI SDNR test</mark>
Clear instructions for QC tests	Vendor QC manual No SDNR test instructions
Quality improvement cycle tools for documentation, tracking and reporting	CAR checklists Automated Vendor QC tool (no tracking)
Clear roles and responsibilities for technologists, MPs, Rads, administrators and regional programs	CAR accreditation package Informal understanding
Cycle of quality improvement	QC working group Frequent communications Imaging, service and QC in house Techs don't always report issue
Leverage connectivity	PACS not used for QC

# Manitoba



# + Vendor Tests!

### **Full Field Digital**

TEST	Minimum Frequency	Corrective Action Timeframe
Monitor Inspection, Cleaning, Viewing Conditions	Daily	Immediately, before checked component is used for clients
Daily Checklist	Daily	See checklist
Review Monitor QC	Weekly	Immediately: workstation-before client images interpreted; acquisition station monitor-before clients imaged
Acquisition Monitor QC	Weekly	Within 30 days of the test date
QC Test Image Evaluation (CNR/SDNR)	SDNR Weekly, 45 mm PMMA D phantom with disc	Immediately
MAP Phantom Image	Monthly, recommended	Immediately
Full Field Artifacts	Weekly	Immediately
Mechanical Inspection	Monthly	
Compression	Semi-Annually	Immediately
Repeat Analysis	Quarterly	Within 30 days of the test date
Physicist Survey	Annual	As specified by physicist

#### DIGITAL MAMMOGRAPHY QUALITY CONTROL CHECKLIST

Please photocopy this document to submit 12 consecutive months of Daily/Weekly Tests (6 months for new applicants or unit replacements)

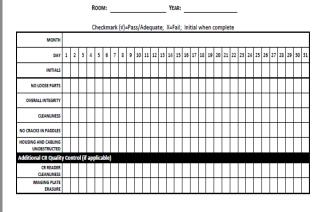




										-																					
MONTH																															
DAY	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
INITIALS																															
MONITOR CLEANING (DAILY)																															
DAILY CHECKLIST (DAILY)																															
REVIEW MONITOR QC (WEEKLY)																															
ACQUISITION MONITOR QC (WEEKLY)																															
QC TEST IMAGE EVALUATION (CNR/SDNR) (WEEKLY)																															
FULL FIELD ARTEFACT (WEEKLY)																															
Printer Quality Contr	ol (I	f ap	plic	ble																											
LASER PRINTER SENSITOMETRY (WEEKLY)																															
VIEWBOX CLEANLINESS (WEEKLY)																															

#### DIGITAL DAILY CHECKLIST

Please photocopy this document to submit 12 consecutive months of Daily Checks (6 months for new applicants or unit replacements)



DIGITAL MAMMOGRAPHY QUALITY CONTROL CHECKLIST

### MONTHLY/QUARTERLY/SEMI-ANNUAL TESTS

PRINTED IMAGE QUALITY

FILM DIGITIZER

(QUARTERLY)

Please photocopy this document to submit 12 consecutive months of QC checks (6 months for new applicants or unit replacements).

ROOM: YEAR:

MONTH JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC INITIALS MAP PHANTOM IMAGE (MONTHLY; RECOMMENDED) MECHANICAL INSPECTION (MONTHLY) CHIEF RADIOLOGIST QC REVIEW (MONTHLY) REPEAT ANALYSIS ≤2% CHANGE (QUARTERLY) COMPRESSION 25-45 LB (SEMI-ANNUAL) MEDICAL PHYSICIST SURVEY (ANNUAL) MEDICAL PHYSICIST QC REVIEW (ANNUAL) Additional CR Quality Control (if applicable) CR PLATE ARTIFACTS (MONTHLY) MTF QUARTERLY FOR SCANNED IMAGE ACQUISITION UNITS/CR) CR PLATE SENSITIVITY MATCHING (SEMI-ANNUAL) Additional Printer Quality Control (if applicable) LASER PRINTER ARTIFACTS

MAP ID #:\_\_\_\_\_

Checkmark (V)=Pass/Adequate; X=Fail; Initial when complete

## Imaging Physics Department www.cancercare.mb.ca/imagingphysics



Equipment Quality Control for Digital Mammography May 9, 2019

Imaging Physics CancerCare Manitoba

#### Purpose

An equipment quality control (QC) program establishes baseline performance levels, tracks system performance over time, and reveals performance trends. This document outlines the tests that are part of the QC program for digital mammography equipment. These tests will satisfy the QA standards of the Canadian Association of Radiologist's Mammography Accreditation Program (CAR MAP).

Contact Imaging Physics for assistance in setting up your program.

#### What are the benefits of a QC program?

- · Performance degradation can be identified leading to preventative action.
- · Patients benefit when equipment performance is maintained at acceptable levels.
- A QC program is an important element in achieving accreditation.

#### What are the components of a QC program?

The QC program is set up by the facility under the guidance of a medical physicist certified in mammography by the Canadian College of Physicists in Medicine. The program consists of acceptance testing, on-going quality control, and periodic review of QC data and outcomes. Typically, the routine QC activities are carried out by a technologist while in-depth checks are performed by a medical physicist. A typical QC program includes the following:

#### Acceptance and Annual Testing

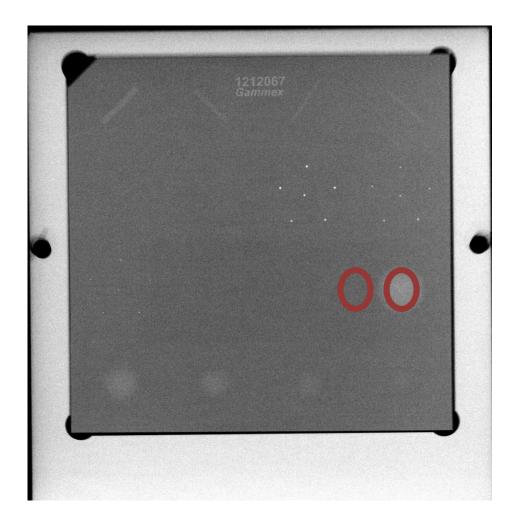
Acceptance testing must be performed by a medical physicist when a system is installed, relocated or undergoes significant upgrades or maintenance. Acceptance testing verifies vendor specifications and establishes performance baselines. Thereafter, the equipment must be inspected and tested by a physicist annually.

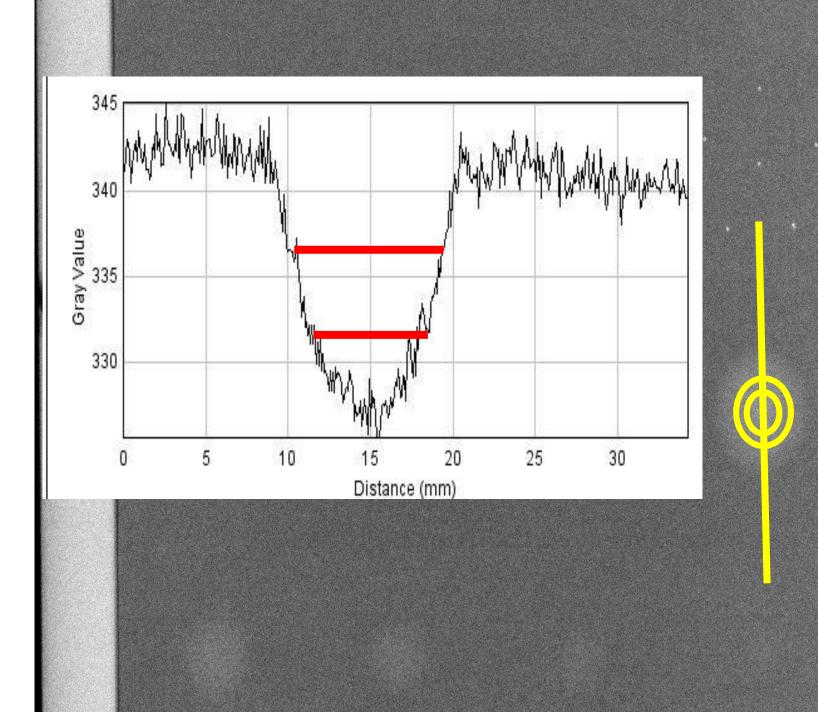
It is the facility's responsibility to make arrangements for acceptance and annual testing by a medical physicist.

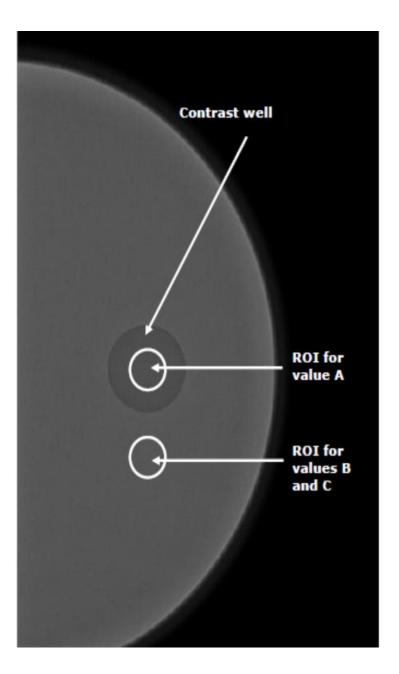
### Guidance for Quality Control

To assist diagnostic imaging sites with the development and impler various imaging modalities, the Imaging Physics Department has d documents. The documents provide a broad outline of the compondetail. Actual QC programs may differ depending on the diagnostic resources.

- New Computed Tomography
- Magnetic Resonance Imaging
- Nuclear Medicine
- New Digital and Computed Radiography Systems Radiography
  - DRCR QA spreadsheet
- New Film Radiography Systems
- New Fluoroscopy Systems
  - Flouro QA spreadsheet
- Diagnostic Ultrasound Scanner Quality Assurance
- New Clinical Displays Definitions and Specifications
- Equipment Quality Control for Primary Displays
- Modality display QC instructions
- New Display Cleaning







#### Technologists QC Tests

Table 2 provides a listing of technologist QC tests required by the CAR MAP and Medical Physics in Manitoba.

All QC activity must be documented using CAR digital QC forms and additional forms approved by medical physics. Most of the tests are already familiar to mammography technologist. In what follows, we elaborate on tests that go beyond the CAR MAP requirements.

#### Table 2: List of Technologist QC Tests

Test	Frequency	CAR	MB	Corrective Action Timeline
Visual Check/Daily Checklist	Daily	٧	۷	N/A
AWS Cleaning	Daily	٧	٧	Before clinical use.
RWS Cleaning and viewing conditions	Daily	٧	٧	Before clinical use.
Artefact Evaluation (Flat Field)	Weekly	٧	۷	Before clinical use.
AWS Monitor QC	Weekly	٧	٧	Before clinical use for gross defects, otherwise within 30 days.
RWS Monitor QC	Weekly	٧	٧	Before clinical use.
D Phantom AEC Check (SDNR)	Weekly	٧	٧	Before clinical use.
Mechanical Inspection	Monthly	v	٧	Before clinical use for any items that compromise patient safety, image quality or dose. Otherwise within 30 days.
MAP Phantom Image Quality	Monthly	٧	۷	Before clinical use.
Radiologist QC Review	Monthly	٧	۷	Within 30 days.
Artefact Evaluation (all targets)	Monthly		۷	Before clinical use.
Breast Thickness Indicator	Monthly		۷	Before clinical use.
Repeat/reject Analysis	Quarterly	٧	۷	Within 30 days.
Compression Force	Semi-annually	٧	۷	Before clinical use.
Detector Calibration	Per the manufacturer's		٧	Before clinical use.

	protocol		
Mobile QC	SDNR after moving	۷	Before clinical use.

#### Weekly D Phantom AEC Check (SDNR)

This test provides a tool to monitor system performance over time and to ensure the system meets quantitative image quality and dose performance levels. It involves tracking the signal-difference-to-noise rati (SDNR) under imaging conditions mimicking those of an average breast. Sometimes this test is referred to as the contrast-to-noise ratio (CNR).

Please note that the vendor tests using the MAP phantom is not appropriate because the results are sensitive to the exact placement of the ROI in the largest mass. You must use the D phantom for this test.

SDNR Test Instructions

- 1. Create a QC study/patient and give it an appropriate name.
- 2. The study category should be QC-raw.
- 3. Use the OPDOSE AEC option.
- 4. Use the non-deflecting compression paddle. Use the same paddle very week.
- 5. Place the D phantom with its flat side aligned along the chest wall edge of the bucky, centered right tc left, and the 1 mm disc on top. Use care to position the phantom consistently every time the test is performed. Figure 1. D Phantom positioningFigure 11 illustrates proper phantom positioning.

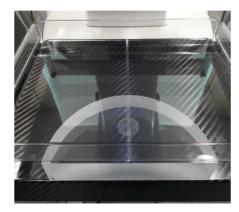


Figure 1. D Phantom positioning

6. Apply compression to the phantom in the range of 50-60 N. The phantom thickness is at the edge of values that can cause the kVp to change. You may have to use the manual compression fine adjustment to ensure that the system reads a thickness of 40 mm.

## Cycle of Quality Improvement

- Quality mindset
- Shared responsibility
- Quality is not a chore, it's a value
- Report problems
- Don't just "accept" tests
- What's a baseline for?



# Thank you!